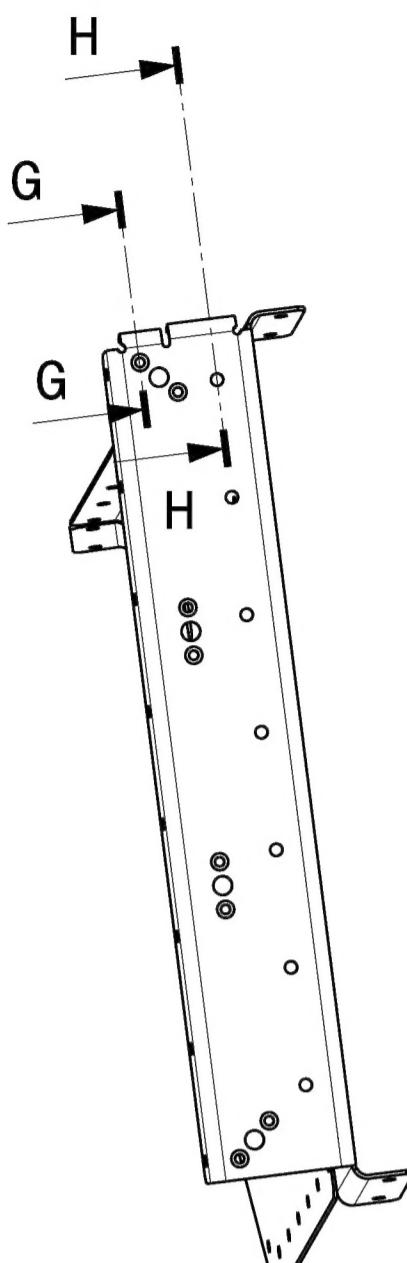
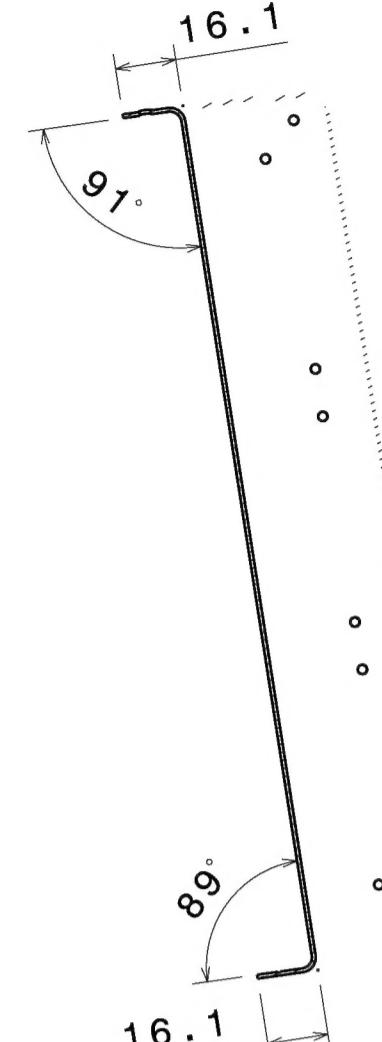
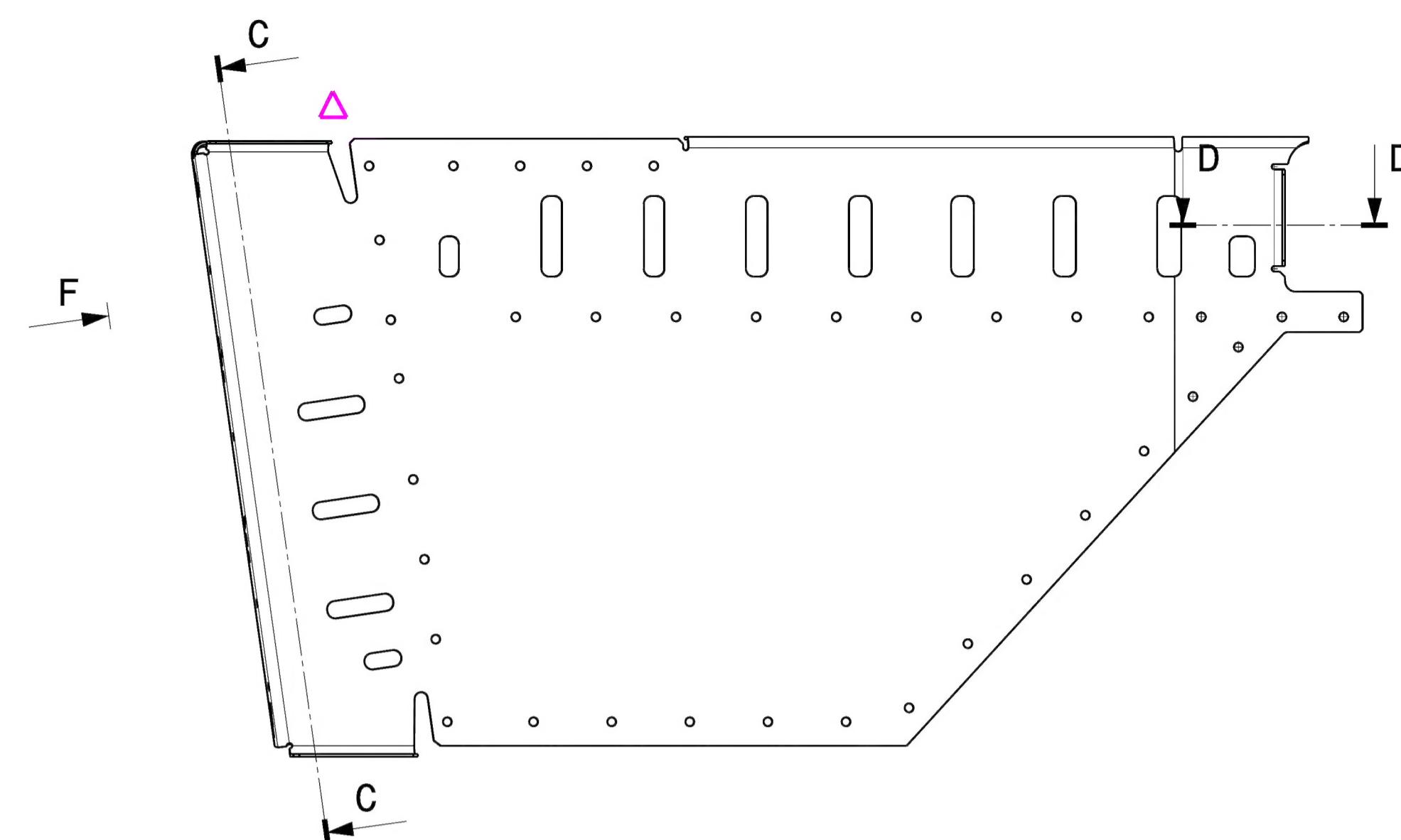
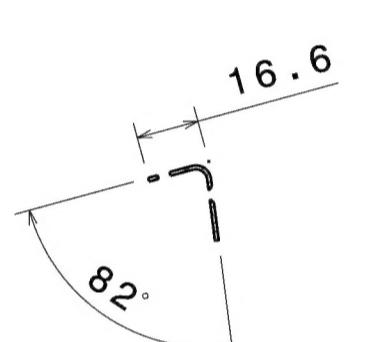


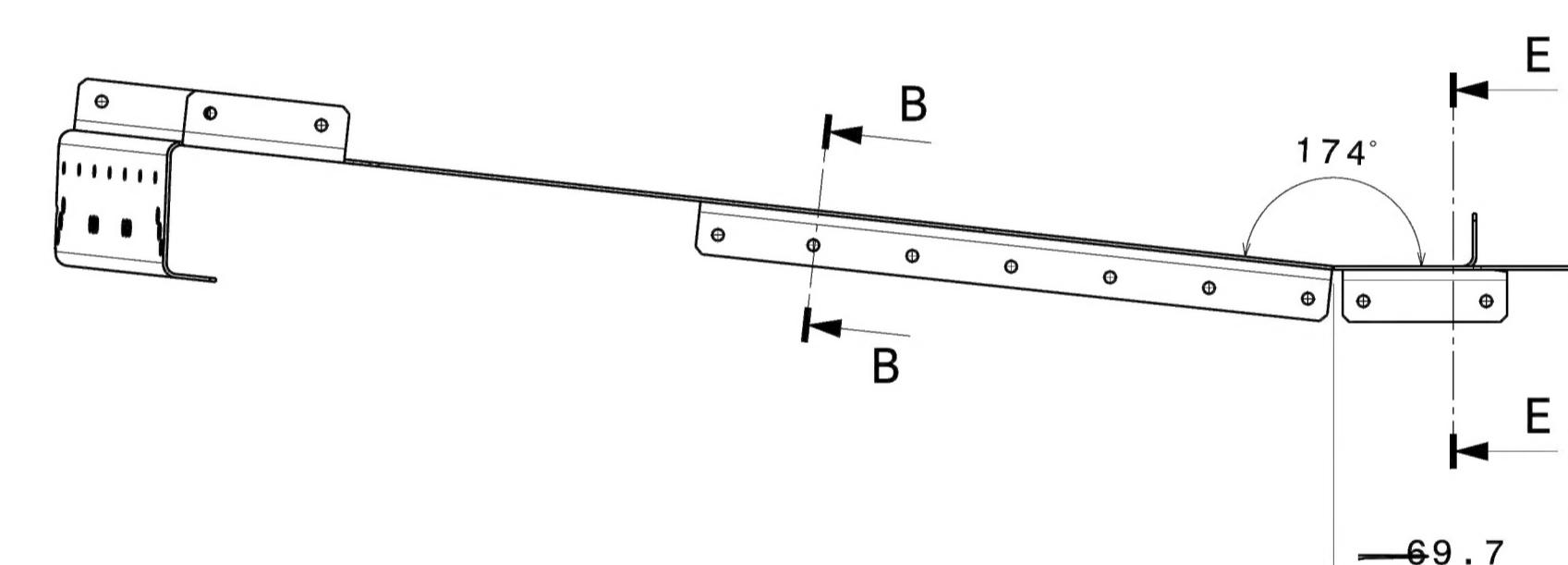
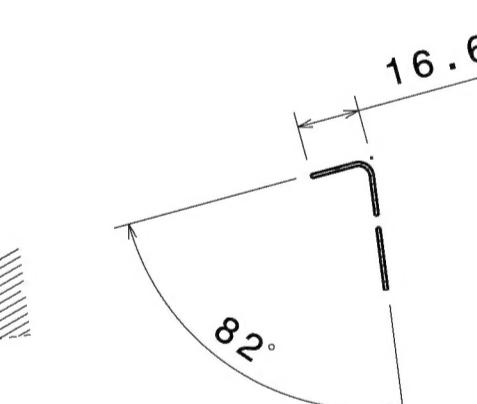
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK: T CLARK PROJ ENGR: MFG ENGR: TECH APRL: DSGN APRL:
			27 AUG 2015	DSGN APRL: A G BUTCHER



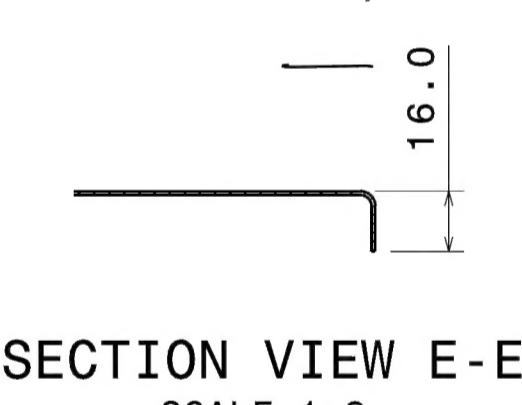
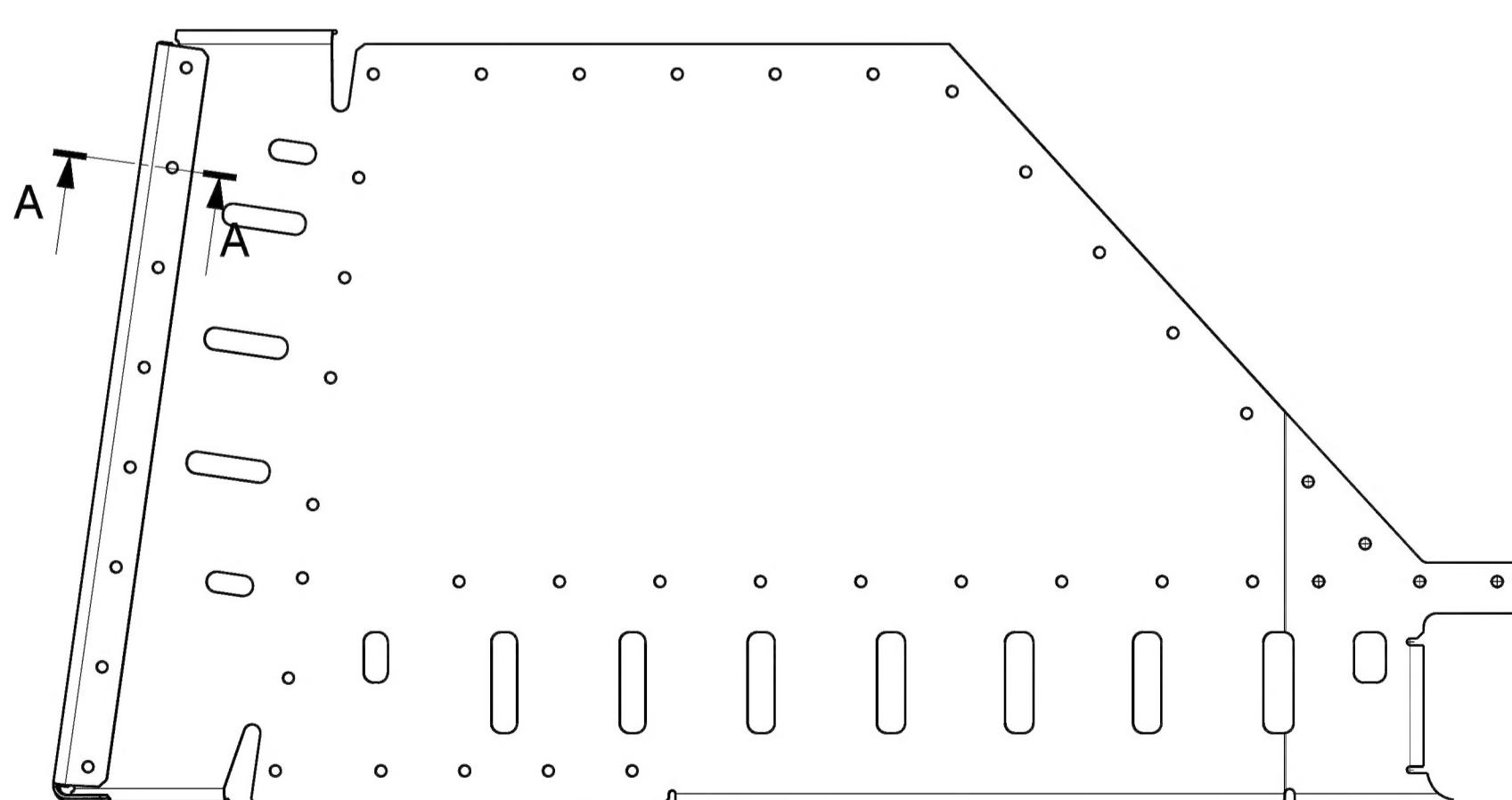
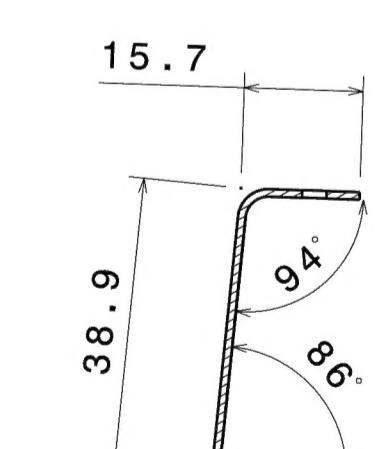
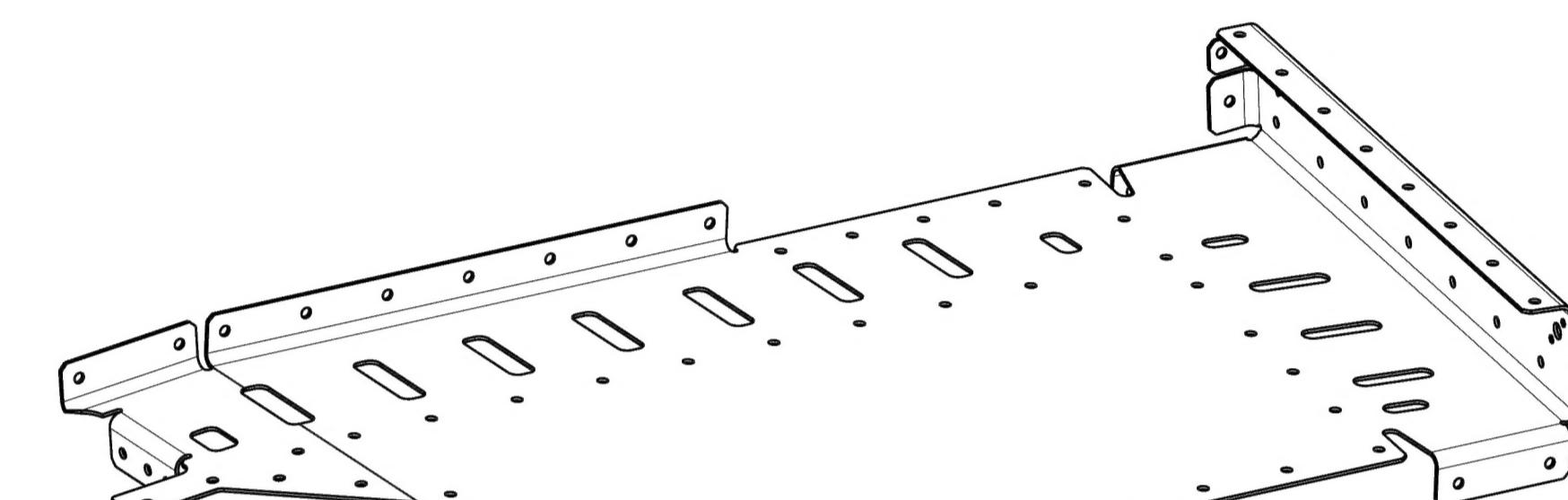
VIEW ON ARROW F

SECTION VIEW C-C
SCALE 1:1SECTION VIEW D-D
SCALE 1:1

SECTION G-G

SECTION VIEW B-B
SCALE 1:1

SECTION H-H

SECTION VIEW E-E
SCALE 1:2SECTION VIEW A-A
SCALE 1:1ISOMETRIC VIEW
N.T.S.

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

QB21887 - AS DRAWN
QB21920 - OPP HAND

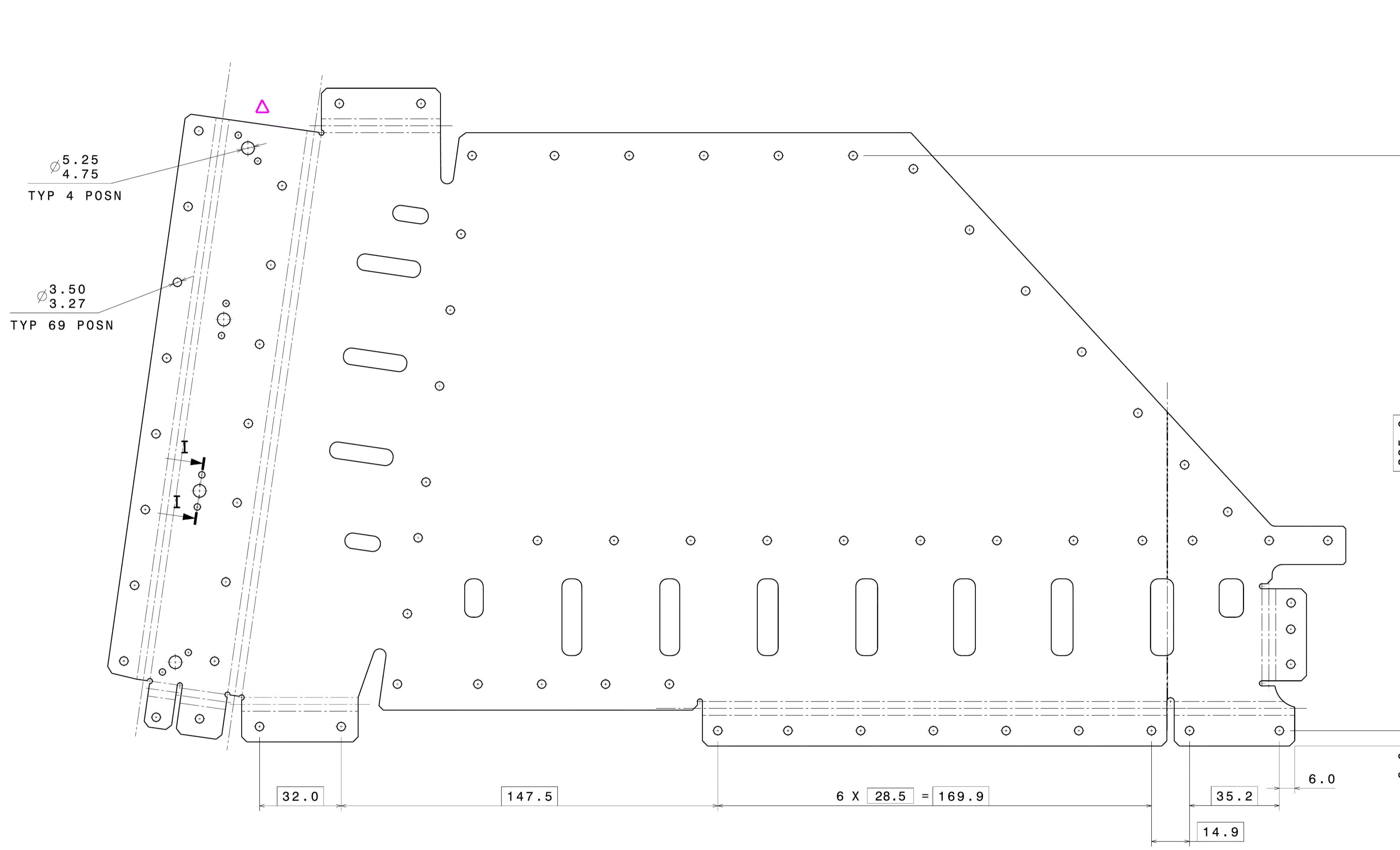
PART MARK
TO QD5016 (B) 1 & 4

© 2014 PALL EUROPE LTD
This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third parties, manufacture, or reproduction in whole or in part is prohibited.

PALL EUROPE LTD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE: ± 0.5 DEG		DRG CHCK: T CLARK 10 OCT 2014		PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
X. ± 1.0 ± 0.5 DEG	APPLICTION	PROJ ENGR:		
XX. ± 0.5		MFG ENGR:		
XXX. ± 0.25	NEXT ASSY	TECH APRL:		
		DSGN APRL:		
	SURFACE FINISH: 3.2	DSGN APRL: E.C.BULA 10 OCT 2014	DSGN APRL: E.C.BULA 10 OCT 2014	DSGN APRL: E.C.BULA 10 OCT 2014
		USED ON: QD5043	CONTRACT NO: A1.	SIZE: A1. CAGE CODE: U0088 DRG NO: QB21887/QB21920 ISS P5Y
				SCALE: 1:1 WEIGHT: SHEET A OF B CAD LOCATION: UKEH_CATDRW-133387

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK: T CLARK
				PROJ ENGR:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			27 AUG 2015	DSGN APRL: A G BUTCHER



SECTION I-I
COUNTERSINK DETAIL
SCALE: 5:1
TYP 8 PLACES

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	PALL Pall Corporation PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND	
		TOLERANCES ARE: DECIMALS ANGLES	DRG CHCK: T CLARK	10 OCT 2014	PROJ ENGR:			
X. \pm 1.0	\pm 0.5 DEG	APPLICATION	MFG ENGR:		TECH APRL:			
.XX \pm 0.5		NEXT ASSY	DSGN APRL:		DSGN APRL:			
.XXX \pm -		SURFACE FINISH: 3.2/ USED ON: QB05043	DSGN APRL: E C BULA	10 OCT 2014	CAGE CODE: U0088	DRG NO: QB21887/QB21920	ISS: P5Y	
DO NOT SCALE DRAWING		CONTRACT NO:			SCALE: 1:1	WEIGHT:	SHEET: B OF B	